

Sales partners, production and research all over the world





OUR TECHNICAL ADVANTAGE YOUR PROFIT



Batch-Off		Tire Tread Marking Paints	Bladder coating
ANTITACK 806 series		RF-909	BC-918 series
 TAG line of quality batch-off products. Provides a smoothly running production process. No negative influence to the technical properties of the rubber compound. Perfect release and wetting properties. Available on soap and stearate basis. Contains wetting and film forming polymers as well as anti-corrosion additives. Easily dilutable with water. 	 806/B Liquid, stearate based 806PV Powder, stearate based 806/H Liquid, soap based 	 To be applied to the tire tread after extrusion Water based Available in following colours: Yellow Orange Red Blue Green White 	 Especially designed as a base coat for bladder start up. Will extend the bladder life. Provides excellent slip properties. Supports the release effect. Forms a hard and durable film. Reduces the amount of Inside Lube. Eliminates the usage of Inside Lube.
Advantages		Advantages	Advantages
 Easy and long lasting release. Quick drying time. Excellent wetting and film forming. Low foaming tendency. Dust-free. High dilution ratios. High stability 		 Extremly quick drying time Easy to apply Excellent colour radiance Long lasting Optimal viscoity Environment friendly 	 High slip. Fast drying. Extend bladder life Avoids scrape tires on new bladder starts. Reduces or eliminates the usage of Inside Lube Water based.

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Inside Lube	Reactive inside paint	Outside Lube	Lubricant
IL-925	IL-919 NBX series	OL-926	RIMLUBE 928
 Can be applied by automatic- or hand spray. Every tire to be treated. Water based. Fast Drying time Available in black, grey and white colour. Filled and unfilled. 	 Is a semi-permanent lubrication system, designed as a touch-up coat for bladders or the inside of the green tires. Water based. Application by spray or wipe-on. Provides multiple releases. Easy to use. 	 Can be applied by spray gun or automatic spray Every tire to be treated. Water based. Quick drying time. Color black or clear. 	 Perfect lubrication for uniformity machines and automatic tire assembly lines. Water based Fast drying without leaving residues Drying time is adjustable Eliminates scrap Can be applied automatically, by spray gun, brush or sponge. Low usage
Advantages	Advantages	Advantages	Advantages
 Extends bladder life. Stable product. Low usage Environmental friendly Excellent inside finish of the tire. 	 Universal for all tires. Provides true multiple release. Excellent slip and air bleed. Perfect finish / appearance of produced tires. Cost effective. 	 Excellent flow and release. Stable product Evenly black appearance 	 High slip. Drying without residues. Contains NO oils or silicones. Accurate measurements. Easy cleaning, not harmful to machines. Adjustable product regarding visosity and drying time. No solvents or aclcohol.



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Semi Permanent	Semi Permanent	Semi Permanent	Lubricant
Aquacoat SR-55 Series	Aquacoat SR-30 V Series	Aquacoat SK-Series	Aqualube 931 Series
 High performance semi-permanent release agents for rubber-metal bonding applications. Suitable for all compounds in use. Strong release power, even at elevated temp. Non-transfering polymer blend Low consumption – reduces mold fouling – extends tool life before main Provides excellent slip without greasy, oily touch 	 Is a semi-permanent water based release system, designed for molding operations when high degree of slip is needed. Specially designed for rubber soles and conveyer belts. adheres Provides multiple releases. Reduces build up on mold. 	 High performance semi-permanent release agents especially suitable for silicone rubber. Water based Recommend for high quality silicone injection application Due to durable film building the product is not transfering to molded parts Excellent flow properties Dry touch 	 Is a performance lubricant system, designed for all kind of rubber-metal mounting with high quality demands Free of mineral oils and silicone Provides perfect slip for easy mounting Can be applied by brush, sponge or dipping Eliminates scrap Drying time can be adjusted Low usage
Advantages	Advantages	Advantages	Advantages
 Film thickness less than 10 microns Long shelf life Optimum effectiveness of release cycles Keeps mold clean/ no mold fouling Perfect finish/apperance of produced parts No excellent price/perfomance ratio 	 Excellene finish of produced parts (dry, semi-gloss finish). Provides multiple release . Excellent slip Universal for all rubber types. Cost effective. 	 Excellent flow and release. Stable product No transfer Perfect finish/apperance Water based Dilutable No mold fouling 	 Excellent slip. Water based. Contains NO oils or silicones. Accurate measurements. Drying without residues. Adjustable product regarding visosity and drying time.



AQUACOAT Series

Water based Permanent and Semi Permanent Release Technology Superior Release in wide fields of applications

- Release Coating for Rubber (all compounds)
- PU- Applications
- Hydrophobic Agent
- Non-Stick Coating

For a smooth and lean

INDUSTRIE 4.0

INCREASE AUTOMATIZATION

We Are Living It



COMPARISON 1984 VS TEFLON

Permanent	Semi-Permanent	Permanent	
AQUACOAT 1984	MRA-100	Teflon	
 Is a permanent coating Provides easy release and lubrication on a permanent base. Eliminates usage of semi-permanent or regular release agents. No transfer of the coating to the produced tires Will extend mold life Minimum 6000 cycles without touch up or cleaning. Keeps the vents clean. Uniform tire appearance. No change in tire colour between start up and final mold cleaning Fully automatic run 	 Is a semi-permanent release solution. Provides easy release for one shift/day Prevents tires sticking to the molds, especially suitable for winter tire production. Helps to keep air vents clean. Extends tool life before maintenance. Non-transferring polymer blend Provides excellent slip without greasy, oily touch of tires Easy application with conventional release agent spraying equipment. 	 Is a permanent coating Provides easy release and lubrication on a permanent base. Eliminates usage of semi-permanent or regular release agents. No transfer of the coating to the produced tires Will extend mold life Minimum 2000 cycles without touch up or cleaning. Can block the vents. Uniform Tire appearance. Change in tire colour between start up and final mold cleaning. Gloss -Dull Fully automatic run 	
Advantages	Advantages	Difference to 1984	
 Film thickness 5-6 microns. Long lasting coating No blockage of vents Keeps mold clean Perfect finish / appearence of produced tires. No overspray and related issues. No defect due to release/slip. Best possible price / performance ratio. Water based 	 Easy release. No build-up. No transfer. Easy to handle. Perfect finish/ appearance of produced tires. Eco friendly. No defects due to release. 	 Film thickness 50-60 microns vs 5-6 micron Shorter lasting coating – 2000 vs 6000 cycles Can block vents Keeps mold less clean Appearance of produced tires change Longer Curing Time needed – 60 vs 15 minutes Higher temperature – 400 C. vs. 300-325 C Not enivornmental friendly Non water based 	

AQUACOAT 1984

REACHING NEW POSSIBILITIES



